

**SECTION 08 51 13
ALUMINUM WINDOWS / FIXED PANEL
CSI – CONSTRUCTION SPECIFICATION INSTITUTE OUTLINE**

The Sliding Door Company’s product combines fixed panels with operable sliding or swing doors to create a sophisticated system for partitions, room dividers, and office fronts. Ideal for green construction projects, the laminated glass and aluminum are recyclable. The systems are easily installed, designed to allow for natural light and even offer solutions to save energy and money. Visit any of our showrooms in North America to experience the functionality and the range of design possibilities. Documents related to our interior glass and aluminum doors and frames are available at <https://www.slidingdoorco.com/for-trade/>.

Drawing Coordination:

Client provided layouts should include locations of doors and glazed lights, directions of operation, and sizes of openings in addition to surrounding structures. If formal shop drawings are required, they will be indicated on the estimate and order forms for each specific project.

The Sliding Door Company (USA and Canada)

Toll Free: 888-433-1333

Email: salessupport@slidingdoorco.com

Web: <https://www.slidingdoorco.com/for-trade/>

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes glazed aluminum-framed panels and frames.
- B. Related Requirements:
 - 1. Section 08 11 16 – Interior Aluminum Doors and Frames.
- C. References:
 - 1. American Society for Testing and Materials (ASTM).
 - a. ASTM B221, Aluminum 6063-T6 Standard Structural Profiles.
 - b. ASTM C1048, Heat-Treated Flat Glass – Kind HS, Kind FT Coated and Uncoated Glass.
 - c. ASTM C1172, Laminated Architectural Flat Glass.
 - d. ASTM C1036, Standard Specification for Flat Glass.
 - 2. American Architectural Manufacturers Association (AAMA).
 - a. AAMA 611, Anodized Architectural Aluminum.
 - 3. American National Standards Institute (ANSI).
 - a. ANSI Z97.1-2015 (R2020).
 - 4. International Building Code 2024 (IBC 2024).
 - 5. U.S. Consumer Product Safety Commission (CPSC).
 - a. CPSC 16 CFR 1201, Category II, Safety Standard for Architectural Glazing Materials.

PLEASE CONTACT US SHOULD YOU REQUIRE EDITABLE COPIES OF OUR SPECIFICATIONS AND DATA SHEETS
salessupport@slidingdoorco.com

1.2 ADMINISTRATIVE REQUIREMENTS

- A. Field-verify dimensions and clearances for openings scheduled to receive work of this section.
 - 1. Alternatively: If openings are not yet built, client may “Build to approved shop drawing, (hold to dimensions)”.
- B. Scheduling:
 - 1. Ordering and Delivery: Order products with sufficient lead time to avoid delays in project schedule.
 - 2. Installation: To extent practical, install work after surrounding finish work is complete. (Last trade in)

1.3 ACTION SUBMITTALS

- A. Product Data: Include fabrication details, aluminum finishes, glass types, installation and operating instructions. (See Section 3.2)
- B. Shop Drawings (for a fee):
 - 1. Include plans, elevations, and details.
 - 2. Delegated Design Submittals: If a client’s project requires dimensions and conditions that fall outside of what our product is designed to do the client will be responsible to provide engineering calculations for their specific project, demonstrating compliance with applicable regulations.
- C. Samples for Verification:
 - 1. Extrusions: Frame finish samples include all available options.
 - 2. Glass: Approximately 3 inches square.
- D. Warranty: Submit sample of manufacturer’s standard warranty.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and maintenance data.
- B. Executed warranty.
- C. A copy of the signed / approved drawings.

1.5 QUALITY ASSURANCE

- A. Installer: **[Approved by manufacturer or client provided installation company.]**
 - 1. A general contractor is not required to install our interior glass door solutions.
 - 2. Client has ownership for installation if a non-TSDC installer is selected.
- B. Non-TSDC Installers: Client provided installers/Licensed in project jurisdiction.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Delivery: Deliver products after space is enclosed, secured, and wet work is complete.

- B. Acceptance: Inspect packaging and report noticeable damage to manufacturer within 48 hours of receiving.
- C. Storage: Store in original packaging, up to ten degrees from vertical, on level floor surface.
- D. Handling: Handle in accordance with manufacturer's installation instructions and to prevent damage.

1.7 WARRANTY

- A. See separate warranty document.

PART 2 - PRODUCTS

2.1 MANUFACTURER

- A. Manufacturer: **The Sliding Door Company**
20235 Bahama St., Chatsworth, CA 91311
Toll Free: 888-433-1333
Email: salessupport@slidingdoorco.com
Web: www.slidingdoorco.com
- B. The Sliding Door Company provides factory-to-field support and turnkey solutions.
- C. Substitutions:
 - 1. No substitutions.

2.2 COMPONENTS

- A. Framing, General:
 - 1. Material: Aluminum extrusions, 6063 alloy.
 - 2. Finish:
 - a. **[Clear Anodized Aluminum: AAMA 611, Class II.]**
 - b. **[Powder Coating: [White][Black][Charcoal][Champagne].]**
- B. Beams and Columns: **[2 by 4 inches][4 by 4 inches][Size shown on Drawings]**, 0.102 inch minimum thickness.
- C. Base Supports and Trims:
 - 1. Base Support: 0.060 inch minimum metal thickness
 - 2. Trims: 0.030 inch minimum metal thickness, 1.5 inch wide
 - 3. Installation: See installation instructions on how to fasten to flooring.
- D. Panels:
 - 1. Stiles and Rails:
 - a. **[1.5 inch wide, 0.051 inch minimum thickness.]**
 - b. **[3 inch wide, 0.051 inch minimum thickness.]**
 - c. When the thick glass options are in use with multiple fixed panels, there is a 0.75 inch vertical stile where the fixed panels meet.

2. Mullions:

- a. Built-In Mullions: **[1.5][3]** inch wide.
 - 1) For use with Laminated Glass, we highly recommend a maximum of one built-in mullion per panel (when panel exceeds maximum size in height or width).
 - 2) For use with Tempered Glass, additional built-in mullions may be used.
- b. Surface Applied Mullions: **[1.5][3]** inch wide.
 - 1) Used for design (both Laminated and Tempered).
 - 2) Not recommended for applications with Mirror.

E. Glass: Category II Safety Glazing per CPSC 16 CFR 1201.

1. Monolithic Clear Tempered Glass: 5mm, or 10mm from our thick glass series, ASTM C1048, Kind FT.
 - a. **[Back Painting: [None][Milky][Deluxe White][Black].]**
 - b. Glazing Patterns:
 - 1) **Commercial Frosted Film: Poly(vinyl) chloride with bonded plasticizer.**
 - 2) **“Combo” (Clear and Commercial Frosted Film):**
 - a) Commercial Frosted Film and Clear: Apply Commercial Frosted Film to a partial client-selected section [to specified height above finished floor.][as shown on Drawings.]<Other Description]
 - 3) **Waterfall: Reeded glass.**
 - 4) **Smoked (Clear, Frosted, Milky)**
2. Laminated Glass: ASTM C1172, 7mm or 11mm from our thick glass series, with **[White][Opaque][Clear]** interlayer.
3. Mirror: **[Standard][Smoked]** annealed mirrored glass, ASTM C1036, with safety film backing.

2.3 FABRICATION AND ASSEMBLY

A. Panel Design:

1. **[Solo: Single light.]**
2. **[Trio: Divided horizontally into three lights.]**
3. **[Quattro: Divided horizontally into four lights.]**
4. **[Pentagon: Divided horizontally into five lights.]**
5. **[Duo-T: Large center light with pairs of lights above and below.]**
6. **[Continental: Grid, four lights high by two lights wide.]**
7. Custom.

B. Factory Assembly: Unitized system, includes assembled glass and frame to the custom size specified **[, except provide field splicing at locations indicated in shop drawings to accommodate handling and access limitations]**

2.4 ACCESSORIES

A. Fasteners: As indicated in Shop Drawings.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify that openings and substrates are acceptable for installation of work of this section. This is part of “site readiness”.

3.2 INSTALLATION

- A. Install systems according to Shop Drawings and manufacturer’s installation instructions.
- B. Reference QR code for installation instructions list.



3.3 ADJUSTING, CLEANING AND PROTECTION

- A. Comply with manufacturer’s written recommendations for cleaning and maintenance.
- B. Clean aluminum and glass surfaces immediately after installation.
- C. Protect surfaces from impact and from contact with contaminating substances resulting from other construction operations. Typically, this product is last trade in.
- D. Clean immediately before Substantial Completion.

3.4 CLOSEOUT REQUIREMENTS

- A. Deliver executed Warranty.
- B. Copy of operations manual.
- C. Copy of approved drawings.

NOTE: Client has full ownership for site conditions and readiness prior to The Sliding Door Company product being installed.

END OF SECTION

Copyright 2026 by The Sliding Door Company. Qualified design and construction professionals may copy for preparation of construction specifications. Issued: January 2026.